Oregon Department of Forestry
2600 State St Salem OR 97310
PART III: EXHIBITS

EXHIBIT B
TIMBER SALE OPERATIONS PLAN

(See page 2 for instructions)

Date Received by State: _____

(1) Contract Number: TL-341-2026-W00958-01

(2) Sale Name: Kilchis Company

(3) Contract Expiration Date: 10/31/2028

(4) Purchaser Name: _____

(5) State Brand Information (Complete)

(6) State Representatives:

Name	Circle One	Phone No.	Cell No.	Alt Phone
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			

(7) Purchaser Representatives:

Name	Circle One	Phone No.	Cell No.	Alt Phone
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			

(8) Name of Subcontractors and Start Dates:

Project No.	Subcontractor Name.	Start Date	Completion Date	Cell No.	Alt Phone

	Subcontractor Name.	Start Date	Cell No.	Alt Phone
FELLING				
YARDING				

(9) Comments:

_____

_____

_____

(10) Operations Map: Attach a copy of timber sale Exhibit A or other suitable map which plainly shows the items listed on the instruction sheet.

Oregon Department of Forestry
2600 State St Salem OR 97310
PART III: EXHIBITS

EXHIBIT B
INSTRUCTION SHEET FOR OPERATIONS PLAN

SUBMIT ONE COPY OF PLAN TO STATE

Operations shall be limited to the work shown in the plan until a revised plan or supplemental plan is submitted covering additional work. Compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act including without limitation PURCHASER'S independent obligation to avoid take of a T&E species and PURCHASER'S obligation to comply with terms and conditions of any incidental take Permit(s) that include required minimization and mitigation measures in any applicable Habitat Conservation Plan. If STATE has prepared a required Forest Practices Act (FPA) "Written Plan" for operations, PURCHASER shall comply with all provisions of the Written Plan.

Explanation of Item No.(from Page 1)

(5) All sales require you to use a brand furnished by STATE. If the State brand has not been assigned when the plan is submitted, it will be furnished and assigned later. Complete drawing. If more than one brand is assigned to the sale, complete both drawings.

(6) The contract requires you to have a designated representative available on the sale area or work location who is authorized to receive in your behalf any notice or instruction given by STATE and to take action in regard to performance under the contract. If logging and project work is widely separated, a representative is required for each.

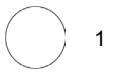
(7) The STATE representative will be designated when your plan is approved and is the person who will inspect and issue instructions regarding performance.

(8) Show names of subcontractors to be used for any or all phases of the operations. If subcontractors are not Known, or are changed later, give notification to the STATE representative prior to commencement of work by subcontractor.

(9) Show projected dates for commencement of both projects and logging. If projected dates need to be changed at a later date, notification must be given to the STATE representative by supplemental plan or otherwise, prior to commencement of such operations.

(10) The STATE representative will furnish extra copies of Exhibit A of the contract for your use in preparing the operations map. The map shall use the following legend and show:

1. Landing locations, approximate setting boundaries, and probable sequence of logging the settings. Number the settings in sequence.
2. Locations of spur roads planned for construction, other than required by the timber sale contract. Provide spur road specifications
3. Locations of proposed tractor yarding roads. Show if and how marked on the ground.
4. Locations of temporary stream crossings.
5. List the sequence of performing project work.
6. Location of rock sources - attach pit development plans.



Cable Landing, with numbers for sequence.

Tractor Landing with alphabetical sequence.

Approximate setting boundary.

Spur truck roads.

Tractor yarding roads.

X

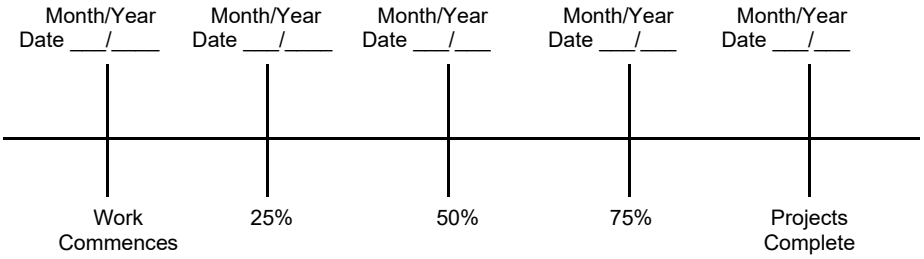
Temporary stream crossings.

Oregon Department of Forestry
2600 State St Salem OR 97310
PART III: EXHIBITS
EXHIBIT B
OPERATIONS PLAN

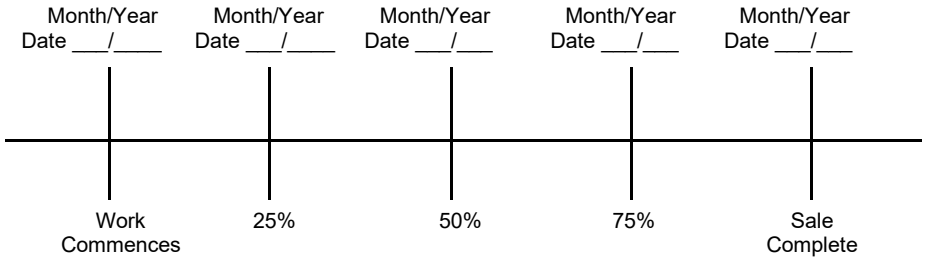
Completion Timeline

Indicate on the appropriate timeline below, the dates by which you plan to complete the work as required under this contract. The purpose of this section is to develop a plan that will ensure you complete the work as required, and meet the interim completion date(s) and contract expiration date. This plan is incorporated and made a part of the contract. When, in the opinion of STATE, operations are not commencing in a manner that meets the intent of this plan, you may be placed in violation of contract and your operations suspended until an amended plan is submitted and approved by STATE.

Projects



Harvest & Other Requirements



The Federal Endangered Species Act (ESA) prohibits a person from taking any federally listed threatened or endangered species. Taking under the federal ESA may include alteration of habitat. STATE's approval of this plan does not certify that PURCHASER's operation under the plan is lawful under the federal ESA or that the plan is consistent with the terms and conditions of any applicable incidental take Permit(s) including any required minimization and mitigation measures proposed in the applicable Habitat Conservation Plan. As provided in the timber sale contract, PURCHASER's must comply with all applicable state, federal, and local laws, including without limitation any Permit(s) issued thereunder.

PURCHASER's compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act.

APPROVED; Date: _____

STATE OF OREGON - DEPARTMENT OF FORESTRY

_____

Title _____

SUBMITTED BY:
PURCHASER

_____

Title _____

Oregon Department of Forestry

EXHIBIT C - SAWMILL GRADE (WESTSIDE SCALE)
SCALING INSTRUCTIONS - LOCATION APPROVAL - BRAND INFORMATION
Tillamook - NWOA

(1) ORIGINAL REGISTRATION ☐ Date _____
REVISION NUMBER 000 ☐ Date _____
CANCELLATION ☐ Date _____

(2) TO: _____
(Third Party Scaling Organization)

(3) FROM: Tillamook Phone (503) 842-2545
(State Forestry District)
Address: 5005 THIRD ST
TILLAMOOK,OR 97141-2999

(4) PURCHASER: _____
Mailing Address: _____

Phone Number: _____

(5) **MINIMUM SCALING SPECIFICATIONS**	
SPECIES	MINIMUM NET VOLUME
Conifers	10
Hardwoods	10

*Apply minimum volume test to whole logs over 40' Westside

(6) WESTSIDE SCALE:
Use Region 6 actual taper rule. Logs over 40'.

	YES	NO
(7) Weight Scale Sample	☐	☑

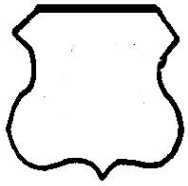
(8) **APPROVED SCALING LOCATIONS** (as shown on the ODF Approved Locations web-site)	Species	Yard	Truck	Weight

(9) **SALE NAME:** Kilchis Company
COUNTY: Tillamook

(10) **STATE CONTRACT NUMBER:**
TL-341-2026-W00958-01

(11) STATE BRAND REGISTRATION NUMBER:

(12) **STATE BRAND INFORMATION:**



(13) PAINT REQUIRED: YES ☑
COLOR: Orange

(14) **SPECIAL REQUESTS** (Check applicable)

PEELABLE CULL (all species)..... ☑
NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE..... ☑
ADD-BACK VOLUME - Deductions due to delay... ☑

OTHER :

(15) **REMARKS:**

"Mule Trains"
1. Loads are required to have load tickets for each set of bunks.
2. If truck and pup are to be weighed, weigh and process separately for gross and tare weights.

Operator's Name (Optional inclusion by District): _____

(16) SIGNATURES:

_____
Purchaser or Authorized Representative Date

_____
State Forester Representative Date

_____
State Forester Representative PRINT NAME

Notify the District within one hour when branding or painting is inadequate for quick identification, the receipts are missing, not correctly or completely filled out, and/or when logs presented for scaling are impossible to scale accurately.
General Distribution: TPSO, Approved Scaling Locations and Purchaser.

Oregon Department of Forestry
EXHIBIT C - SAWMILL GRADE
INSTRUCTIONS FOR EXHIBIT C
Tillamook - NWOA

(1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires logging and hauling to be complete, recall branding hammers.

(2) Designate Third Party Scaling Organization (TPSO).

Columbia River Log Scaling & Grading Bureau
P.O.Box 7002, Eugene, OR 97401
Phone: (541) 342-6007 Fax: (541) 342-2631
Email: services@crls.com

Pacific Rim Log Scaling Bureau, Inc.
8288 28th Court North East, Lacey, WA 98516
Phone: (360) 528-8710 Fax: (360) 528-8718
Email: office@prlsb.com

Mountain Western Log Scaling & Grading Bureau
2560 NW Medical Park Drive, OR 97471
Phone: (541) 673-5571 Fax: (541) 672-6381
Email: info@mountainwestern.com

Yamhill Log Scaling & Grading Bureau
P.O.Box 709, Forest Grove, OR 97116
Phone: (503) 359-4474 Fax: (503) 359-4476
Email: yamhilllog@frontier.com

Northwest Log Scalers Inc.
6137 NE 63rd St, Vancouver, WA, 98661
Phone: (360) 553-7212 ext. 4 Fax:(360) 553-7213
Email: info@nwlogscalers.com

(3) State District office, address and phone.

(4) Enter Purchaser's business name, address, and phone number as it appears on the Contract.

(5) Minimum Scaling Specifications.

(6) Westside - Region 6 actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs - All Species - State Forestry Department Scaling Practices (Westside).

(7) Weight Scale Sample - Check box if sale is to be a Weight Scale Sample. All specifies for handling, scaling and processing will be attached or explained in the Remarks section item (15).

(8) Show scaling locations only applicable to TPSO. Location name should appear as it does on the ODF Approved Scaling Location web site: https://apps.odf.oregon.gov/Divisions/management/asset_management/scalinglocation.asp Locations with scaling and processing directions specific to their location should be on a separate form. Species should be identified if not capable of receiving "all" species. Check appropriate box for either: yard, truck scale, or weight. Refer to the web site listed above for the locations approval status.

(9) Enter sale name and county.

(10) Enter sale Contract number.

(11) Enter Oregon's State Brand Registry Number (**REQUIRED**).

(12) Show brand assigned to timber sale. One brand only. If more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section item (15).

(13) Check yes for Paint Required and designate "Orange" for color. Non required removal volumes may sometimes require blue paint.

(14) Special Requests. These are requests that will be applied to ODF timber sales. All boxes applicable to the timber sales designated in the Exhibit C form must be "marked". If "Other" is indicated, it must contain a description and any necessary comments.

(15) Use this space to designate any weight scale sample instructions or any other explanations to clarify scaling, processing and/or mailing requirements. If additional scaling locations are approved, revise original or current form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.

(16) Require purchaser to sign and date completed form in addition to State Forester Representative, sign and print name on the form. Signatures not required on revisions.

Oregon Department of Forestry
EXHIBIT C - PULP SORT
PROCESSING INSTRUCTIONS - LOCATION APPROVAL
BRAND INFORMATION

Tillamook, NWOA

(1) ORIGINAL REGISTRATION ☐ Date _____

REVISION NUMBER 000 ☐ Date _____

CANCELLATION ☐ Date _____

(2) TO: _____

(Approved Pulp Processing Facility)

(3) FROM: Tillamook Phone (503) 842-2545
(State Forestry District)

Address: 5005 THIRD ST

TILLAMOOK,OR 97141-2999

(4) PURCHASER: _____

(5) Scaling Bureau **(TPSO)** Processing Weight receipts:

Mailing Address: _____

_____

Phone Number: _____

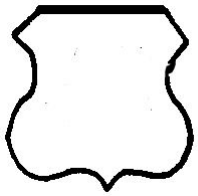
(9) **SALE NAME:** Kilchis Company

COUNTY: Tillamook

(10) **STATE CONTRACT NUMBER:**
TL-341-2026-W00958-01

(11) STATE BRAND REGISTRATION NUMBER: _____

(12) STATE BRAND INFORMATION:



(13) **REMARKS:**

"Mule Trains"

1. Loads are required to have load tickets for each set of bunks.
2. Truck and pup are to be weighed and processed separately for gross and tare weights.

(6) **STATE Definition of Approved Pulp Sort:**

- Top portion of the tree (tops).
- All logs with a diameter (Big End) greater than 8 inches marked with blue paint.

Operator's Name (Optional inclusion by District):

(14) SIGNATURES:

Purchaser or Authorized Representative Date

State Forester Representative Date

State Forester Representative PRINT NAME

(7) PULP FACILITY PROCESSING INSTRUCTIONS:

- Pulp loads shall be weighed in lieu of scaling.
- One Ton = 2000 lbs (Short Ton).
- Pulp loads shall have a yellow Log Load Receipt attached.
- Gross weight and truck tare weight for each load shall be machine printed on the weight receipt.
- Weigher shall sign the weight receipt.
- Weigher shall record the Log Load Receipt number on the weight receipt.
- Weigher shall attach the Weight receipt to the Log Load Receipt and mail them weekly to the TPSO processing the Weight receipt.

(8) TPSO PROCESSING INSTRUCTIONS

- Submit data files daily (or each day of activity).
- Mail or deliver scale tickets weekly to ODF Headquarters in Salem.

Notify the District within one hour when branding is inadequate for quick identification, the logs are marked with orange paint, the receipts are missing, not correctly or completely filled out, and/or logs do not meet the specifications of the STATE definition of Approved Pulp Sort.

General Distribution: TPSO, Approved Scaling Locations and Purchaser.

Oregon Department of Forestry
EXHIBIT C - PULP SORT
INSTRUCTIONS FOR EXHIBIT C

Tillamook, NWOA

(1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires logging and hauling to be complete, recall branding hammers.

(2) Approved Pulp Processing Facility. Write in as written in the Approved Log Delivery Location
https://apps.odf.oregon.gov/Divisions/management/asset_management/scalinglocation.asp

(3) State District office, address and phone.

(4) Enter Purchaser's business name, address, and phone number as it appears on the Contract.

(5) Third Party Scaling Organization that will be processing the weight tickets, mailing address, and phone number.

Columbia River Log Scaling & Grading Bureau
P.O.Box 7002, Eugene, OR 97401
Phone: (541) 342-6007 Fax: (541) 342-2631
Email: services@crls.com

Pacific Rim Log Scaling Bureau, Inc.
8288 28th Court North East, Lacey, WA 98516
Phone: (360) 528-8710 Fax: (360) 528-8718
Email: office@prlsb.com

Mountain Western Log Scaling & Grading Bureau
2560 NW Medical Park Drive, Roseburg, OR 97471
Phone: (541) 673-5571 Fax: (541) 672-6381
Email: info@mountainwestern.com

Yamhill Log Scaling & Grading Bureau
P.O.Box 709, Forest Grove, OR 97116
Phone: (503) 359-4474 Fax: (503) 359-4476
Email: yamhilllog@frontier.com

Northwest Log Scalers Inc.
6137 NE 63rd St, Vancouver, WA, 98661
Phone: (360) 553-7212 ext. 4 Fax:(360) 553-7213
Email: info@nwlogscalers.com

(6) Big end of log is not to exceed 2 inches greater than the minimum removal specifications in the contract. Example: Minimum removal specifications 6 inches and 20 board feet, then the Big end of log not to exceed 8 inches. When conifer and hardwood removal specifications are different, use the smaller removal diameter to determine this specification.

(9) Enter sale name and county.

(10) Enter sale Contract number.

(11) Enter Oregon's State Brand Registry Number **(REQUIRED).**

(12) Show brand assigned to timber sale. One brand only, if more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section Item (13).

(13) Use this section to list any special instructions or the reason for any revisions in section item (1).

(14) Require purchaser to sign and date completed form in addition to State Forester Representative, sign and print name on the form. Signatures not required on revisions.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

POINT TO POINT	STATION TO STATION	SUBGRADE WIDTH (feet)	SURFACE WIDTH (feet)	DRAINAGE	DITCH SHAPE	DITCH DEMINSIONS (WIDTH X DEPTH) (feet)
A to B	0+00 to 6+70	-	12	Ditch	V	1X1
A to B	6+70 to 11+60	-	12	Outslope	-	-
A to B	11+60 to 46+55	-	12	Ditch	V	1X1
A to B	46+55 to 48+50	-	12	Outslope	-	-
A to B	48+50 to 51+60	-	12	Ditch	V	1X1
A to B	51+60 to 52+85	-	12	Outslope	-	-
A to B	52+85 to 53+85	-	12	Ditch	V	1X1
A to B	53+85 to 55+60	-	12	Outslope	-	-
A to B	55+60 to 110+70	-	12	Crowned	-	-
C to D	0+00 to 1+00	-	12	Ditch	V	1X1
C to D	1+00 to 25+95	-	12	Outslope	-	-
E to F	0+00 to 9+30	-	12	Crowned	-	-
G to H	0+00 to 27+00	-	12	Outslope	-	-
EE to FF	0+00 to 45+00	-	24	Ditch	V	3X1*
EE to FF	45+00 to 46+30	-	24	Outslope	-	-
EE to FF	46+30 to 54+30	-	24	Ditch	V	3X1*
EE to FF	54+30 to 57+10	-	24	Outslope	-	-
EE to FF	57+10 to 60+10	-	24	Ditch	V	3X1*
EE to FF	60+10 to 161+75	-	20	Ditch	V	3X1*
EE to FF	161+75 to 164+40	-	20	Outslope	-	-
EE to FF	164+40 to 171+40	-	20	Ditch	V	3X1*
EE to FF	171+40 to 173+05	-	20	Outslope	-	-
EE to FF	173+05 to 228+85	-	20	Ditch	V	3X1*
EE to FF	228+85 to 235+25	-	20	Outslope	-	-
EE to FF	235+25 to 240+60	-	20	Ditch	V	3X1*
EE to FF	240+60 to 242+60	-	20	Outslope	-	-
EE to FF	242+60 to 245+75	-	20	Ditch	V	3X1*
EE to FF	245+75 to 247+30	-	20	Outslope	-	-
EE to FF	247+30 to 250+05	-	20	Ditch	V	3X1*
EE to FF	250+05 to 251+05	-	20	Outslope	-	-

* = Where a 3X1 ditch is allowed. Where the distance between the cutbank and road is not sufficient and/or the cutbank is too steep a 1X1 ditch shall be constructed.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

POINT TO POINT	STATION TO STATION	SUBGRADE WIDTH (feet)	SURFACE WIDTH (feet)	DRAINAGE	DITCH SHAPE	DITCH DEMINSIONS (WIDTH X DEPTH) (feet)
EE to FF	251+05 to 272+30	-	20	Ditch	V	3X1*
EE to FF	272+30 to 272+95	-	20	Outslope	-	-
EE to FF	272+95 to 302+60	-	20	Ditch	V	3X1*
EE to FF	302+60 to 303+65	-	20	Outslope	-	-
EE to FF	303+65 to 319+45	-	20	Ditch	V	3X1*
EE to FF	319+45 to 320+25	-	20	Outslope	-	-
EE to FF	320+25 to 339+90	-	20	Ditch	V	3X1*
EE to FF	339+90 to 344+70	-	20	Outslope	-	-
EE to FF	344+70 to 354+35	-	20	Ditch	V	3X1*
EE to FF	354+35 to 356+65	-	14	Ditch	V	3X1*
EE to FF	356+65 to 358+15	-	14	Outslope	-	-
EE to FF	358+15 to 368+00	-	14	Ditch	V	3X1*
EE to FF	368+00 to 369+60	-	14	Outslope	-	-
EE to FF	369+60 to 391+50	-	14	Ditch	V	3X1*
EE to FF	391+50 to 395+95	-	14	Outslope	-	-
EE to FF	395+95 to 412+65	-	14	Ditch	V	3X1*
EE to FF	412+65 to 414+15	-	14	Outslope	-	-
EE to FF	414+15 to 440+40	-	14	Ditch	V	3X1*
EE to FF	440+40 to 442+85	-	14	Outslope	-	-
EE to FF	442+85 to 472+90	-	14	Ditch	V	3X1*
EE to FF	472+90 to 478+10	-	12	Ditch	V	3X1*
EE to FF	478+10 to 480+80	-	12	Outslope	-	-
EE to FF	480+80 to 507+75	-	12	Ditch	V	3X1*
EE to FF	507+75 to 511+30	-	12	Outslope	-	-
EE to FF	511+30 to 513+40	-	12	Ditch	V	3X1*
EE to FF	513+40 to 516+40	-	12	Outslope	-	-
EE to FF	516+40 to 546+90	-	12	Ditch	V	3X1*
EE to FF	546+90 to 550+80	-	12	Outslope	-	-
EE to FF	550+80 to 553+85	-	12	Ditch	V	3X1*

* = Where a 3X1 ditch is allowed. Where the distance between the cutbank and road is not sufficient and/or the cutbank is too steep a 1X1 ditch shall be constructed.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

POINT TO POINT	STATION TO STATION	SUBGRADE WIDTH (feet)	SURFACE WIDTH (feet)	DRAINAGE	DITCH SHAPE	DITCH DEMINSIONS (WIDTH X DEPTH) (feet)
EE to FF	553+85 to 556+85	-	12	Outslope	-	-
EE to FF	556+85 to 558+35	-	20	Ditch	V	3X1*
EE to FF	558+35 to 558+70	-	20	Outslope	-	-
EE to FF	558+70 to 567+85	-	20	Ditch	V	3X1*
EE to FF	567+85 to 581+80	-	20	Outslope	-	-
EE to FF	581+80 to 602+10	-	20	Ditch	V	3X1*
GG to HH	0+00 to 1+40	-	12	Existing	V	1X1

* = Where a 3X1 ditch is allowed. Where the distance between the cutbank and road is not sufficient and/or the cutbank is too steep a 1X1 ditch shall be constructed.

CLEARING. This work shall consist of clearing, removing, and disposing of all trees, snags, down timber, brush, surface objects, and protruding obstructions within the clearing limits. Trees outside the clearing limits shall not be felled unless approved in writing by STATE. All danger trees, leaners, and snags outside the clearing limits which could fall and hit the road shall be felled. Where clearing limits have not been marked, clearing limits shall be as follows:

- Construction – 10 feet back from the top of the cut slope and 5 feet back from the toe of fill slopes.
- Reconstruction - 10 feet back from the shoulder of the subgrade or the ditch, whichever is widest.

GRUBBING. This work shall consist of the removal or digging out of stumps and protruding objects. All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed. Grubbing limits shall be as follows:

- Construction - From the top of the cutslope to the toe of the fill.
- Reconstruction - 4 feet back from the shoulder of the subgrade or the ditch, whichever is widest.
- Sidecast pullback – From top of pullback to toe of pullback.

CLEARING AND GRUBBING DISPOSAL. Clearing and grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing and grubbing debris shall not be left lodged against standing trees. Clearing and grubbing debris may be scattered through openings in the timber outside of the cleared right-of-way, except for the following areas where debris shall be fully contained and hauled to a designated waste area:

- Where endhaul is required
- On side slopes exceeding 55 percent
- On unstable areas
- In any stream channel (Type F, N or D) or where material may enter the stream channel.
- As designated in Exhibit D
- Grubbed stumps from cable landing construction, reconstruction

Clearing, grubbing, and associated disposal shall be completed prior to subgrade approval.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

EXCAVATION. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result in existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-specified lines, grades, dimensions, and plans when provided.

Suitable excavated material shall be used for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials. All fills and drainage structure backfills shall be machine compacted according to the "Compaction and Processing Requirements" in Exhibit E.

Unless road plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 55 percent, the road shall be on full bench for the width specified.

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Sidecast shall not be placed where it will enter a stream course or where material will accumulate in areas deemed a high landslide hazard location by STATE. Leaving sidecast below the road is only permissible if specifically allowed in "Full Bench and End Haul Requirements" in this Exhibit.

All bank excavation and sidecast pullback on a project road segment shall be completed prior to subgrade approval.

ROAD WIDTH LIMITATIONS. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

Curve Widening. Widen the inside shoulder of all curves as specified in the road plans or as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

Ditch/Crown. Construct ditch as specified in Exhibit D. Subgrade shall be crowned at 4 to 6 percent. Construct ditchouts away from subgrade at locations marked in the field or as directed by STATE.

Outslope. Road subgrade shall be outsloped at 4 to 6 percent.

Inslope. Road subgrade shall be insloped at 4 to 6 percent.

Existing. Road subgrade and drainage shall be maintained in its current configuration, outsloped where outsloped, insloped where insloped, and ditched where ditched

TURNOUTS. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 25 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: Intervisible but not greater than 750 feet apart.

SLOPES	Back Slopes	Fill Slopes
Rock	Vertical to 1/4 :1	Not Steeper
Common	3/4 :1	Than 1 ½: 1

Top of cutslopes shall be rounded.

LANDINGS. Landings shall be constructed as posted in the field, no less than 50 feet wide and no more than 70 feet wide unless otherwise approved by STATE. Surface is to be crowned for drainage with general grade no more than 4 percent and no less than 2 percent. All cuts shall be ditched. Surface the landing as shown in the "Road Surfacing" table in Exhibit E.

TURNAROUNDS. Increase subgrade width an additional 30 feet for a length of 16 feet with 20' radius returns at locations marked in the field.

SEASONAL WINTERIZATION. All unsurfaced roads or unfinished subgrades shall be waterbarred in accordance with the specifications in Exhibit H, and blocked from vehicular traffic prior to October 1, annually and as directed by STATE.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

GENERAL ROAD CONSTRUCTION INSTRUCTIONS:

(1) Excavated Materials. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated in this Exhibit. Surplus excavated materials and waste materials shall be sloped and compacted for drainage. Fills shall be thoroughly compacted in accordance with this Exhibit. Waste material shall be sidecast on slopes up to 50 percent or endhauled to waste areas as shown in this Exhibit and marked in the field.

(2) Drainage Ditches. Construct ditchlines, including ditchouts, as directed by STATE. Cut slopes of ditchlines and ditchouts shall not exceed a 1:1 slope. Construct culvert sediment basins. Waste materials from drainage ditches and sediment basins shall be placed in nearby waste areas and uniformly sloped and compacted for drainage, as directed by STATE.

(3) Culvert Installation. STATE may require the use of crushed rock for culvert bedding.

In-water construction for roads and trails (e.g., stream crossings) will follow the established *Oregon Guidelines for Timing of In-Water Work to Protect Fish and Wildlife* (ODFW 2024) to minimize impacts on the covered species and their habitat. If work needs to occur outside of the established work window ODF will obtain appropriate approvals from ODFW.

(4) Dissipator Construction. Where rock is used for an energy dissipator, rock shall be placed below the culvert outlet and embedded for a minimum of 3 feet, in accordance with Exhibit G.

(5) Subgrade Preparation and Application of Surfacing Rock.

(a) Complete culvert installations, drainage ditches, ditchouts, fill construction, and other specified work prior to the application of surfacing rock.

(b) Subgrade shall be crowned, outsloped, or insloped at 4 to 6 percent.

(c) Upon completion of above required work, apply, process, and compact surfacing rock in accordance with specifications in the “Compaction and Processing Requirements” in this Exhibit. Final road surface shall be crowned, outsloped, or insloped at 4 to 6 percent.

FOREST ROAD SPECIFICATIONS

GENERAL ROAD IMPROVEMENT, SURFACE ROCK REPLACEMENT, AND MAINTENANCE INSTRUCTIONS:

(1) Roadside Brushing. Conduct roadside brushing as specified in this Exhibit and as marked in Exhibit A.

(2) Excavated Materials. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated in Exhibit D. Surplus excavated materials and waste materials shall be sloped and compacted for drainage. Fills shall be thoroughly compacted in accordance with this Exhibit.

(3) Bank Slough Removal. Excavate all bank slough. Bank slough material shall not be pulled across existing surfacing rock. Excavated material shall be hauled to the designated waste areas as marked in the field and/or designated in Exhibit D.

(4) Culvert Replacement, Culvert Installation, Fill Reconstruction, and Fill Removal. Where fill reconstruction or culvert replacement is specified, fills shall be excavated to natural stream course levels. All woody debris encountered during fill excavation shall be removed. Fill reconstruction backfill shall consist of select materials as directed by STATE. Unsuitable backfill material shall be hauled to the designated waste areas as marked in the field and/or designated in Exhibit D. Backfill materials shall be hauled in where necessary and thoroughly compacted in accordance with this Exhibit.

In-water construction for roads and trails (e.g., stream crossings) will follow the established *Oregon Guidelines for Timing of In-Water Work to Protect Fish and Wildlife* (ODFW 2024) to minimize impacts on the covered species and their habitat. If work needs to occur outside of the established work window ODF will obtain appropriate approvals from ODFW.

(5) Culvert Cleaning and Repairs. Remove all debris from inside all existing culverts on the road segments, as directed by STATE. Damaged culvert inlets and/or outlets shall be repaired by opening them with a hydraulic jack or cutting off the culvert end to allow for free passage of water at peak flow levels.

(6) Drainage Ditches and Debris Removal. Restore or construct ditchlines, including ditchouts, and remove debris from cutbanks, fill slopes, and the road prism as directed by STATE. Clean out all culvert inlets and outlets for a 10-foot radius. Re-establish or construct culvert sediment basins. Waste materials from drainage ditches, sediment basins, cutbanks, fill slopes, and the road prism shall not be pulled across existing surfacing rock but shall be placed in nearby waste areas.

(7) Fill Armor and Energy Dissipator Construction. Where rock is used for an energy dissipator, rock shall be placed below the culvert outlet and embedded for a minimum of 3 feet, in accordance with Exhibit G.

(8) Sidecast Pullback. Excavate/pullback previously sidecast materials below the road at designated locations. Developed slopes shall be pulled back to a 1½:1 slope or to natural ground contours.

(9) Sod Removal. Remove/separate sod from crushed rock surfacing as directed by STATE. Sod material shall be scattered in stable locations through openings in the timber outside of the cleared right-of-way. In areas where sod cannot be scattered in a stable location, material shall be end hauled to designated waste areas as shown in Exhibit D, or other stable locations as directed by STATE.

(10) Waste areas shall be uniformly sloped and compacted for drainage. Waste areas will be located outside of RCAs and constructed in a manner that is hydrologically disconnected. Designated Waste materials shall be seeded and mulched in accordance with specifications in Exhibit M.

(11) Subgrade Preparation and Application of Surfacing Rock.

(a) Complete culvert installations, drainage ditches, fill reconstruction, ditchouts, and other specified work prior to the application of new surfacing rock.

(b) Cut out all potholes and/or washboard sections from the existing surfacing.

(c) Apply required patching and leveling rock, as directed by STATE.

(d) Process (grade and mix) the existing surface and added base rock. Provide for a crown, outslope, or inslope of 4 to 6 percent, and compact in accordance to the “Compaction and Processing Requirements” in Exhibit D.

(e) Upon completion of above required work, apply, process, and compact surfacing rock in accordance in Exhibit D.

FOREST ROAD SPECIFICATIONS
ADDITIONAL ROAD INSTRUCTIONS

A to B: Spot grade and spot roll road as directed by the State.

Remove ravel and construct or clean existing ditches with an excavator where they do not meet the specifications in Exhibit D, spread and compact. Where side slopes are greater than 55%, endhaul to designated waste area, spread and compact. Clean culverts and construct or clean ditchouts where necessary.

Construct new ditches:	0+00 to 1+35	52+85 to 53+85

Widen road into the cutbank as marked in the field and as directed by State. Haul material to designated waste area, spread and compact.

From Station	To Station	Distance Into Cutbank(ft)
22+15	23+30	5
26+15	28+60	4
72+30	73+25	4

Pullback the existing sidecast between the following stations, according to specifications in Exhibit J and as marked in the field. Haul material to designated waste area, spread and compact.

From Station	To Station	Depth(ft)	Width(ft)
22+15	22+95	12	4
24+00	24+20	8	2
26+25	27+10	12	4
27+10	27+85	8	6
52+75	52+95	10	4
59+25	59+80	15	8
72+50	73+15	15	2

Construct minimum 80ft wide X 100ft long diamond shaped Landing at station 79+10. The existing road will not be incorporated into this landing and the elevation and location will not change with the construction of this landing. Endhaul any excess material to Waste Area #11, 12, or 17.

Construct minimum 80ft wide X 120ft long diamond shaped landing at station 87+70. Endhaul excavated material to station 83+50 and place on old dozer trail to construct a truck turnaround. Endhaul the rest of the material to Waste Area #11, 12, or 17. The road shall be incorporated into the landing and excavated to depth needed to facilitate landing size. The back end of the landing shall be sloped to create a road to continue to Point B at a maximum grade of 20%.

Endhaul all slash, logs, and stumps from landing at station 87+80 and the turnaround at station 83+50.

Construct 3 waterbars across road between stations 107+55 and 110+70.

Remove culvert from station 26+15.

C to D: Grade the road between stations 19+30 and 25+95. No rolling of the running surface is required.

Construct ditch between stations 0+00 and 1+00; and clean culvert at station 10+45.

E to F: Construct minimum 60ft Landing at station 2+30.

ADDITIONAL ROAD INSTRUCTIONS

G to H: Spot grade road as directed by the State. Remove ravel at station 9+25 and endhaul to designated waste area.

Expend a total of 6 hours of large excavator time reestablishing the road at station 15+40 and digging a catchbasin for the culvert at station 14+40.

EE to FF: Construct or clean existing ditches with an excavator where they do not meet the specifications in Exhibit D, spread and compact. Where side slopes are greater than 55%, endhaul to designated waste area, spread and compact. Clean culverts and flumes and install approximately 6 culvert markers at culvert locations where markers are missing or damaged. Construct or clean ditchouts where necessary.

Special Ditching Instructions:

89+90#	91+50 to 94+10*	119+35 to 123+65*	145+30 to 150+05*	164+40 to 166+60*
173+05 to 176+20*	201+70 to 204+70*	237+40 to 240+60*	244+05 to 245+75*	265+05 to 267+60*
283+00 to 284+35*	290+30 to 292+40*	303+65 to 305+25*	331+50 to 333+45*	346+75 to 348+60*
358+15 to 359+35*				

* = Ditch on the left side of the road. # = Ditch across top of culvert

Pullback the existing sidecast between the following stations, according to specifications in Exhibit J and as marked in the field. Haul material to designated waste area, spread and compact.

From Station	To Station	Depth(ft)	Width(ft)
162+30	162+70	12	3
172+15	172+50	6	4
193+35	194+05	12	5
207+40	207+75	8	2
307+50	307+95	15	3
308+75	309+05	15	4
314+20	314+50	12	3
439+75	440+40	12	3
494+40	494+75	6	2
574+90	575+40	6	2

Between stations 241+80 and 242+40 punch through berm on downhill side of road every 10ft.

Rock the approaches to the waste area at station 527+50.

Rock hammering may be required for culvert installation, rock wall construction, and ditch construction.

Remove culvert at station 162+05 and reuse at station 164+40.

Remove flume at station 357+00. Flume becomes the property of the Purchaser and shall be removed from State land.

Construct catchbasins as marked in the field, as per Exhibit D, and as directed by State. Each location shall have approximately 2ft spacing between each one.

Station	Side of the Road	No. of Catchbasins
117+70	Upstream	2
137+15	Downstream	4
173+05	Both	3
303+65	Downstream	1
320+25	Upstream	3
453+85	Both	3 each

EE to FF: Replace culvert at station 21+30 2ft deeper, as per Exhibit G.

Clear turnouts of vegetative material.
Widen road into the cutbank as marked in the field and as directed by State. Haul material to designated waste area, spread and compact.

From Station	To Station	Distance Into Cutbank(ft)
161+70	163+55	3
192+75	194+65	5
206+75	208+00	3
308+55	310+25	4
314+00	315+55	4
574+60	575+70	3

Construct Rock Buttresses at the following locations as directed by State and as per Exhibit N by removing material to construct an inclined pad for rip rap to be placed on and sloping excavation at a ½:1 slope back up to the road. Endhaul material to designated waste area, spread and compact.
Replace material removed with a rip rap wall and backfill with pitrun as directed by State, in accordance with Exhibit E, and as marked in the field to the level of the road. Except at station 401+40, do not fell any trees over 5” dbh.

From Station	To Station	Depth(ft)	Width(ft)
339+90	340+25	4	4
356+80	357+15	19.5	12
401+40	402+25	8	6
508+70	509+00	6	6

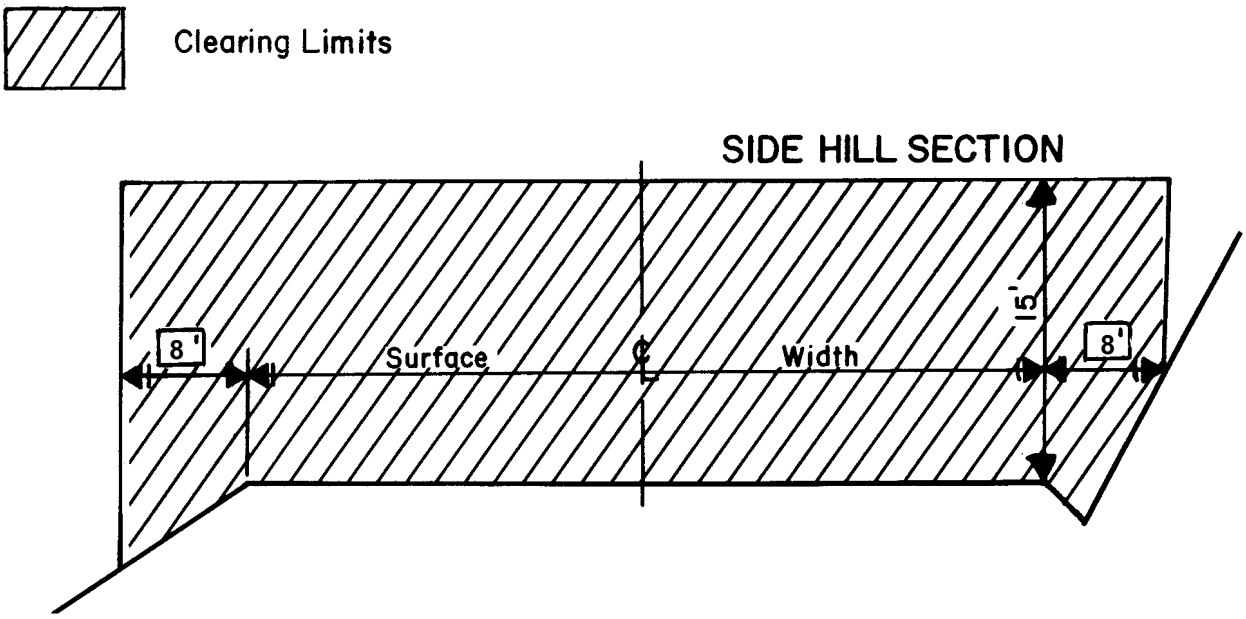
Clear and pile alders at stockpile site at station 598+40.

Remove culvert at station 314+20.

GG to HH: Fill in tank trap at the start of the road and rebuild at the end of project work.

EXHIBIT D

ROAD BRUSHING SPECIFICATIONS



REQUIREMENTS

Unless otherwise approved in writing by STATE, brush and trees less than 8 inches DBH shall be cut to a height of 6 inches or less above the ground surface or obstructions such as rocks or existing stumps. Trees 8 inches or larger in diameter at stump height shall not be felled but shall be limbed for road visibility. Brushing on project road segments shall be completed prior to subgrade approval. Trees shall not be felled unless a portion of the bole is within the clearing limits.

When spur roads to be brushed end with a Landing, the Landing is to be brushed as directed by STATE.

At stream crossings brushing shall extend 14ft from the edge of the roadway on both sides in the draw.

Debris resulting from the brushing operation shall be removed from the roadway, cutslope, ditches, water courses, culvert inlet and outlets, and sediment catch basins within 72 hours and may be scattered downslope from the road or placed in other stable locations, unless otherwise approved by STATE.

Trees outside the clearing limits shall not be felled unless approved in writing by STATE.

CULVERT AND ROAD MARKER DAMAGES. Culvert and road markers damaged, or any portion of a marker damaged from PURCHASER activities shall be repaired or replaced by PURCHASER.

EXHIBIT D

FULL BENCH AND END-HAUL REQUIREMENTS

Full Bench and End-Haul Areas General Requirements

POINT TO POINT	STA. TO STA.
A to B	6+70 to 30+10
A to B	43+35 to 110+70
C to D	0+00 to 19+30
E to F	All
G to H	6+00 to 11+80
EE to FF	27+20 to 41+50
EE to FF	60+10 to 65+25
EE to FF	83+70 to 88+30
EE to FF	94+10 to 267+60
EE to FF	283+00 to 321+25

POINT TO POINT	STA. TO STA.
EE to FF	324+75 to 331+50
EE to FF	337+90 to 344+70
EE to FF	349+95 to 359+35
EE to FF	364+45 to 375+80
EE to FF	383+45 to 387+40
EE to FF	393+95 to 412+65
EE to FF	435+80 to 449+85
EE to FF	474+85 to 485+40
EE to FF	490+20 to 499+70
EE to FF	505+75 to 596+60

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Material shall not be sidecast unless specified above.

Clearing and grubbing debris shall be end-hauled.

When controlled blasting is required, it shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain material within the road prism.

Containment/Sidecast

Full Containment: No excavated material remains below the road. Pioneer excavation and subgrade construction shall be removed by digging, loading, and hauling rather than by pushing or scraping methods.

Any amount of material exceeding the containment requirements shall be removed by whatever means necessary and endhauled to a designated waste area.

Waste Area Location

(1) As shown on Exhibit A and as marked in the field.

(2) Setback from slope break shall be a minimum of 20 feet horizontal measurement.

Waste Area Treatment

(1) Deposit at waste area, spread evenly, compact, and provide adequate drainage.

(2) Pile woody debris separate from other waste material.

(3) Seed all waste areas in accordance with Exhibit M.

(4) No trees shall be felled in waste areas outside the timber sale units.

(5) Waste Area Special Instructions:

WA #1 – No more than 10ft deep.

WA #2 – No more than 800CY.

WA #5 – No more than 10ft deep

WA #7 – Deposit to the outbound side.

WA #12 – No more than 900CY.

WA #16 – Push material against hillside.

WA #17 – No more than 2,000CY and no more than 10ft deep.

WA #18 – Clear an area 130ft long X 45ft Wide going down the ridge to the north from the landing at 79+10 on A to B. Woody material will be piled on the northwest side of the landing in the area marked “Woody Debris Waste Area.” Height of waste material shall not exceed 10ft.

EXHIBIT E

ROAD SURFACING

ROAD SEGMENT:	A to B				STATIONS:		0+00 to 110+70		
Application	**Rock Size and Type**	**Location**	**Compacted Depth**	**Volume (CY) per**		**Number of Units**	**Curve Widening (CY)**	**Approx. Total (CY)**
Road Rock	Crushed 1.5"-0"	6+70 to 30+10	3 "	station	15	23.40	20	370
Turnouts	Crushed 1.5"-0"	A to B	3 "	TO	10	4		40

Application	**Rock Size and Type**	**Location**	**Approx. Total (CY)**
Spot / Leveling Rock	Crushed 1.5"-0"	As directed	300
Spot Rock	Jawrun 4"-0"	9+40	20
Widening	Jawrun 4"-0"	22+15	20
Widening	Crushed 1.5"-0"	22+15	5
Widening	Jawrun 4"-0"	26+15	10
Widening	Crushed 1.5"-0"	26+15	5
Energy Dissipator	Rip rap 24"-12"	46+70	20
Energy Dissipator	Rip rap 12"-6"	48+50	5
Energy Dissipator	Rip rap 12"-6"	52+30	5
Culvert Backfill/bedding	Crushed 1.5"-0"	55+60	20
Energy Dissipator	Rip rap 12"-6"	55+60	5
Culvert Backfill/bedding	Crushed 1.5"-0"	58+30	20
Energy Dissipator	Rip rap 12"-6"	58+30	5
Energy Dissipator	Rip rap 24"-12"	63+30	5
Culvert Backfill/bedding	Crushed 1.5"-0"	71+25	20
Energy Dissipator	Rip rap 12"-6"	71+25	5
Widening	Jawrun 4"-0"	72+30	10
Widening	Crushed 1.5"-0"	72+30	5
Landing Rock	Jawrun 4"-0"	79+10	280
Turnaround	Jawrun 4"-0"	83+50	40
Landing Rock	Jawrun 4"-0"	87+70	280

ROAD SEGMENT:	C to D	STATIONS:	0+00 to 25+95
Application	**Rock Size and Type**	**Location**	**Approx. Total (CY)**
Culvert Backfill/bedding	Crushed 1.5"-0"	1+00	20
Energy Dissipator	Rip rap 12"-6"	1+00	5
Spot Rock	Crushed 1.5"-0"	As Directed	30

ROAD SEGMENT:	E to F	STATIONS:	0+00 to 9+30
Application	**Rock Size and Type**	**Location**	**Approx. Total (CY)**
Spot Rock	Crushed 1.5"-0"	As Directed	10
Landing Rock	Jawrun 4”-0”	As Directed	150

EXHIBIT E

ROAD SURFACING

ROAD SEGMENT:	G to H	STATIONS:	0+00 to 27+00
Application	**Rock Size and Type**	**Location**	**Approx. Total (CY)**
Spot Rock	Crushed 1.5"-0"	As Directed	50

ROAD SEGMENT:	EE to FF	STATIONS:	0+00 to 602+10
Application	**Rock Size and Type**	**Location**	**Approx. Total (CY)**
Culvert Backfill/bedding	Crushed 1 1/2"-0"	21+30	30
Energy Dissipator	Rip Rap 12"-6"	21+30	5
Energy Dissipator	Rip Rap 12"-6"	43+00	5
Energy Dissipator	Rip Rap 12"-6"	45+25	5
Culvert Backfill/bedding	Crushed 1 1/2"-0"	66+60	10
Culvert Backfill/bedding(30yd each)	Crushed 1 1/2"-0"	60+10 to 354+55	480
Energy Dissipator(5yd each)	Rip Rap 12"-6"	60+10 to 354+55	80
Culvert Removal	Crushed 1 1/2"-0"	162+05	35
Road Widening	Jawrun 4"-0"	161+70	10
Road Widening	Crushed 1 1/2"-0"	161+70	5
Energy Dissipator	Rip Rap 12"-6"	168+20	5
Fill Armor	Rip Rap 24"-12"	172+50	20
Road Widening	Jawrun 4"-0"	192+75	15
Road Widening	Crushed 1 1/2"-0"	192+75	10
Road Widening	Jawrun 4"-0"	206+75	15
Road Widening	Crushed 1 1/2"-0"	206+75	10
Rip Rap Wall & Energy Dissipator	Rip Rap 48"-24"	241+45	70
Energy Dissipator	Rip Rap 12"-6"	250+35	5
Energy Dissipator	Rip Rap 24"-12"	272+55	5
Road Widening	Jawrun 4"-0"	308+55	15
Road Widening	Crushed 1 1/2"-0"	308+55	10
Road Widening	Jawrun 4"-0"	314+00	15
Road Widening	Crushed 1 1/2"-0"	314+00	10
Culvert Removal	Crushed 1 1/2"-0"	314+20	25
Energy Dissipator	Rip Rap 48"-24"	319+75	20
Backfill	Jawrun 4"-0"	319+75	60
Bedding/Backfill	Crushed 1 1/2"-0"	319+75	60

EXHIBIT E

ROAD SURFACING

ROAD SEGMENT:	EE to FF	STATIONS:	0+00	to	602+10

Application	Rock Size and Type	Location	Approx. Total (CY)
Rip Rap Wall	Rip Rap 48"-24"	339+90	20
Rip Rap Wall	Crushed 1 1/2"-0"	339+90	20
Rip Rap Wall	Rip Rap 48"-24"	356+80	190
Rip Rap Wall	Crushed 1 1/2"-0"	356+80	30
Energy Dissipator	Rip Rap 24"-12"	374+05	10
Rip Rap Wall	Rip Rap 48"-24"	401+40	115
Rip Rap Wall	Crushed 1 1/2"-0"	401+40	20
Energy Dissipator	Rip Rap 12"-6"	409+80	5
Energy Dissipator	Rip Rap 24"-12"	480+30	10
Energy Dissipator	Rip Rap 12"-6"	491+70	5
Rip Rap Wall	Rip Rap 48"-24"	508+70	40
Rip Rap Wall	Crushed 1 1/2"-0"	508+70	20
Backfill	Jawrun 4"-0"	510+55	260
Bedding/Backfill	Crushed 1 1/2"-0"	510+55	60
Energy Dissipator	Rip Rap 24"-12"	550+40	20
Energy Dissipator	Rip Rap 24"-12"	554+25	10
Energy Dissipator	Rip Rap 24"-12"	558+60	10
Rip Rap Wall/Energy Dissipator	Rip Rap 48"-24"	571+60	40
Road Widening	Jawrun 4"-0"	574+60	10
Road Widening	Crushed 1 1/2"-0"	574+60	5
Energy Dissipator	Rip Rap 12"-6"	596+05	5
Culvert Backfill/bedding(20yd each)	Crushed 1 1/2"-0"	354+55 to 602+10	260
Energy Dissipator(5yd each)	Rip Rap 12"-6"	354+55 to 602+10	65
Turnout Hardening	Jawrun 4"-0"	As directed	120
Waste Area Approaches	Jawrun 4"-0"	527+50	60
Spot Rock	Crushed 1 1/2"-0"	As directed	300

TOTAL ROCK	48”-24” Riprap	24”-12” Riprap	12”-6 Rip Rap	4”-0” Jawrun	1 ½”-0 Crushed
4,505CY	495CY	110CY	215CY	1,390CY	2,295CY

.

EXHIBIT E

ROAD SURFACING

Roads shall be uniformly graded and approved by STATE prior to rocking.
Additional rock for curve widening is required and has been included in the volume estimates.
Turnouts, turnarounds, landings and junctions shall be rocked concurrently with the road.
End-dumping of riprap shall not be allowed, unless otherwise approved in writing by STATE.
Any additional turnarounds or turnouts created during any operation associated with this timber sale shall be rocked at PURCHASER's expense and as instructed by STATE.

For typical cross section, turnout and turnaround see Forestry Department Drawing Nos. 351-C, 351-D and TOTA-1 at the Forestry Department district office.

CRUSHED ROCK SPECIFICATIONS

Materials. The material shall be fragments of rock crushed to the required size. The material shall be free from vegetation and lumps of clay. STATE may require screening and/or rejecting of materials utilized for production of crushed rock for the purpose of removing excess fine material. Excess fines are present, when greater than 5 percent of a total rock sample weight, passes a #200 sieve. Rock crushing shall be limited to periods when weather conditions are acceptable to STATE.

Quality and Grading Requirements. The base material shall be rock. River gravel shall not be used. Crushed rock shall meet the grading requirements that follow;

Hardness - Test Method AASHTO T 96: 30% Maximum

Durability - Test Method ODOT TM 208
Passing No. 20 Sieve: 30% Maximum

For 12"-6" Rip rap	50 percent or more of the material shall measure at least 12 inches in one dimension. Material shall be clean, well graded, and free of 2"-0" fines.
For 24”-12” Rip rap	50% or more of the rock shall be at 24 inches in one dimension. 100% of the rock shall be at least 12 inches in one dimension.
For 48” – 24” Rip rap	50% or more of the rock shall be at 48 inches in one dimension.100% of the rock shall be at least 24 inches in one dimension.

Control of rip rap gradation shall be by visual inspection by STATE.

EXHIBIT E

ROCK ACCOUNTABILITY

PURCHASER shall obtain subgrade approval from STATE prior to rocking. Rocking shall be limited to periods when weather conditions are acceptable to STATE and when sediment will not enter streams. Additional surfacing needed because of construction season or construction practice is not included in the preceding ROAD SURFACING table, and shall be furnished at PURCHASER expense.

Rock accountability shall be determined by depth measurement. STATE shall be given 24 hours' notice prior to rocking.

Depth Measurement. Rock shall be spread and compacted according to the depths specified in Exhibit E. Truck measure volumes are given, but shall not limit the amount of rock spread. Depth shall be determined in the most compacted area of the surface cross section. The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in the “Road Surfacing” table in Exhibit E. The average depth for each road segment shall be the specified depth or greater. If additional rock is required because of insufficient depth, the locations and volumes to be added shall be determined by STATE. The conversion from compacted yardage to truck yardage is 1.3 multiplied by the compacted yardage equals truck yardage.

Landings, Junctions, Turnouts, Turnarounds, and Heliports shall have a minimum rock volumes as shown in Exhibit E and visual inspections by STATE.

Curve Surfacing. Extra surface width shall be required for the inside of all curves as follows: 400 divided by the radius of the curve equals the amount of extra width to be surfaced at the depths shown in Exhibit E.

Load Records. Notify STATE before spreading the rock and maintain a record of all rock delivered for spreading. Make the record available for STATE inspection. A report listing the amount of rock delivered (*the prior month) must be submitted no later than the 15th of each month.

EXHIBIT E

COMPACTION AND PROCESSING REQUIREMENTS

Moisture Content: Compaction must take place when moisture content of the materials being compacted is favorable for effective compaction as determined by STATE.

Compaction Pass: A pass is defined as traveling a road section forward and then backward over that same section.

Subgrade. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until the surface is smooth and hard and visible deformation ceases. At least 3 passes shall be made over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Subgrade shall be crowned or outsloped at 4 to 6 percent as specified in the “Forest Roads Specifications” table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All	Vibratory Roller

Fills. Embankments and fills shall be placed in approximately horizontal layers not more than 8 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases. At least 3 passes shall be made over the entire width and length of each layer.

Placing individual rocks or boulders with more depth than the allowed layer thickness shall be permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
Culvert Backfills	Tampingfoot, hand operated vibratory, backhoe mounted tamper
Fills	Vibratory Roller

EXHIBIT E

COMPACTION AND PROCESSING REQUIREMENTS

Crushed Rock. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped, compacted, and approved by STATE before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road until the surface is smooth and hard and visible deformation ceases. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

Rock shall be crowned or outsloped at 4 to 6 percent as specified in the “Forest Roads Specifications” table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All	Vibratory Roller

Existing Crushed Rock. The existing rock shall be unearthed to a minimum depth of 4 inches or to 1 inch below the bottom of potholes, whichever is greater. The existing rock shall then be uniformly mixed and moistened or dried to a uniform moisture content suitable for maximum compaction and compacted. Any irregularities or depressions that develop during compaction shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. The existing rock shall be compacted with a minimum of 3 passes over the entire width and length of the road. Compaction shall be accomplished by using the approved equipment listed below or others approved by STATE:

Existing crushed rock shall be compacted and processed after completion of all project work and log hauling, unless otherwise approved in writing by STATE.

Rock shall be crowned or outsloped at 4 to 6 percent as specified in the “Forest Roads Specifications” table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
A to B(Spot Roll), E to F, EE to FF	Vibratory Roller

EXHIBIT E

COMPACTION EQUIPMENT OPTIONS

Vibratory Rollers. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 miles to 1.8 miles per hour, as directed by STATE.

Tampingfoot Compactors. Tampingfoot compactors shall exert a minimum pressure of 250 pounds per square inch on the ground area in contact with the tamping feet. The compactor shall cover a minimum width of 60 inches per pass and weigh a minimum of 16,000 pounds.

Vibratory Hand-Operated or Backhoe-Mounted Tamper. Vibratory hand-held or hydraulic tampers shall be used for compaction of backfill materials around culverts (and/or bridge approach embankment materials around abutments). The tamper shoe dimensions shall be a minimum of 10" X 13" and capable of a centrifugal force of 2,250 pounds.

EXHIBIT F

ROCK QUARRY DEVELOPMENT AND USE

1. PURCHASER shall prepare a written development plan for the quarry area. The plan shall be submitted to STATE for approval prior to conducting any operation in quarry area. The plan shall include, but not be limited to:

   (a) Location of quarry floor, benches, and roads to benches.
   (b) Disposal site for woody debris, overburden and reject material.
   (c) Time lines for rock quarry use.
   (d) Erosion control measures.
   (e) Oversize material location

2. PURCHASER shall schedule and coordinate quarry and stockpile usage with other existing or planned activity requiring quarry or stockpile usage. **PURCHASER shall notify STATE 5 days prior to the start of quarry development activities.**

3. Fall all timber within the posted right-of-way boundary and remove all merchantable timber. All woody debris, including stumps and slash shall be hauled to the designated disposal areas.

4. Where overburden removal limits have not been marked, they shall extend for a distance of at least 20 feet beyond the developed rock source. Overburden removal limits, when marked, are designated by orange right-of-way boundary tags. Overburden shall be hauled to a designated waste area. Overburden shall be spread evenly, grass seeded, and compacted at the waste area and woody debris stacked separately. Areas of overburden removal shall be inspected for completeness and approved by STATE prior to drilling or rock removal.

5. PURCHASER shall conduct the Operations relative to the disposal of waste material in such manner that silt, rock, debris, dirt, or clay shall not be washed, conveyed, or otherwise deposited in any stream. All waste shall be deposited at an approved "waste disposal site."

6. The quarry floor shall be developed to provide drainage away from the quarry. All quarry and stockpile site drainage ditches shall be developed and maintained. Drainage ditches shall not discharge into streams.

7. Benches shall be constructed and maintained at intervals of 40 feet or less in height and shall be a minimum of 20 feet in width. Any gravel or talus slopes shall be left with a working face at an angle of 60 percent or less. There shall be a minimum of one bench with an access road to it. Said bench shall be easily accessible with tractors.

8. The STATE shall be notified two working days prior to the beginning of drilling operations. Working days shall be defined as Monday through Friday, 6:00 a.m. to 2:30 p.m.

9. Controlled blasting techniques shall be utilized for any blasting operations, and shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain as much material as possible within the quarry development area (full containment). Each low intensity shot shall be shot into the previous shots' void in order to contain all the material in the quarry development area. Each shot shall also have a "tattle-tale" end cap so that it is known if all charges were detonated. The purchaser shall detonate or remove all non-detonated explosives from STATE LANDS. PURCHASER shall maintain a comprehensive blasting log that contains all pertinent data for all blasting operations. The blasting log shall be submitted to the STATE after the completion of all blasting activity. The blasting log is intended for STATE record keeping purposes only.

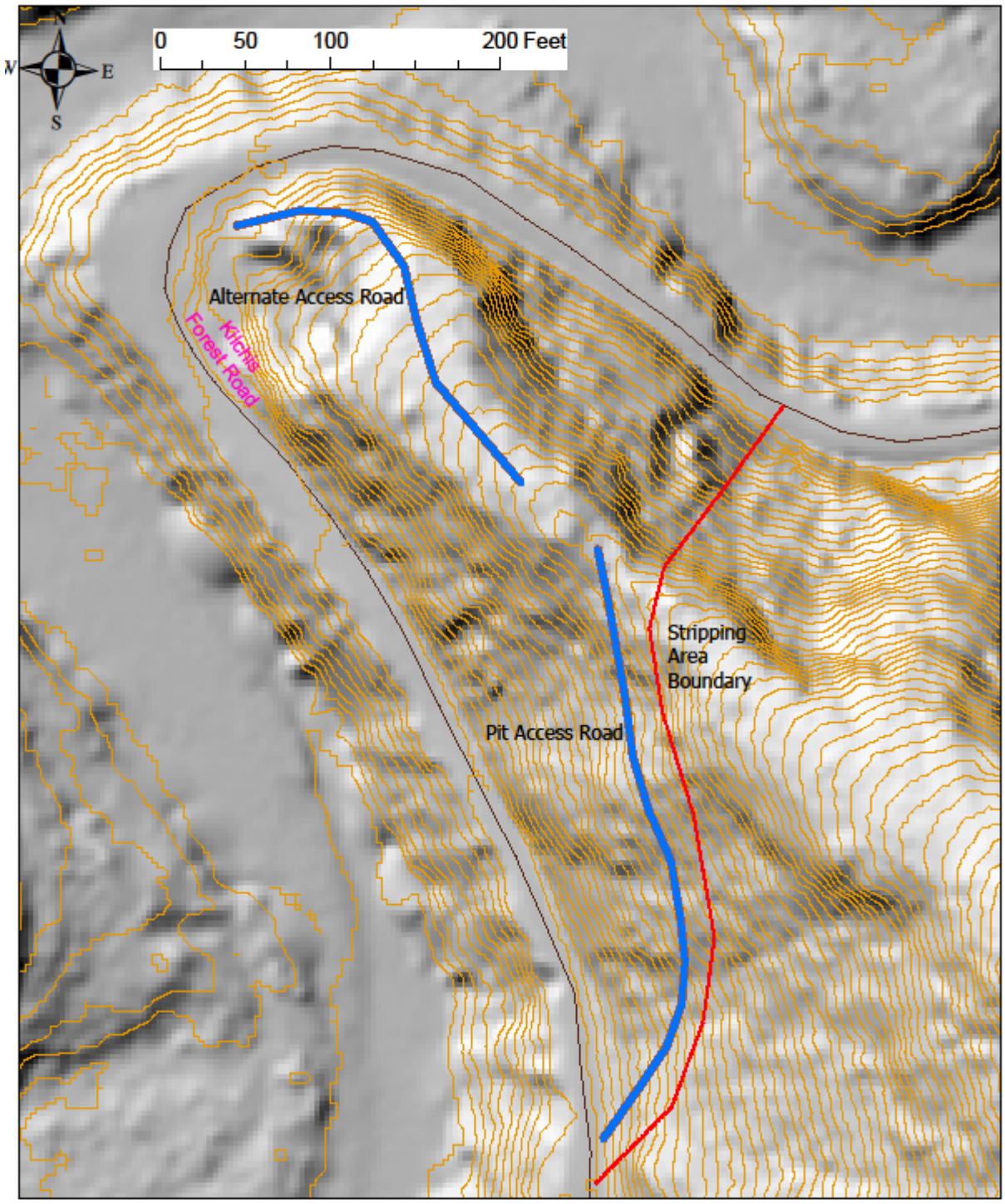
10. Quarry face shall be developed in a uniform manner. All quarry backslopes shall be left in a stable condition.

11. Oversized material that is produced shall be piled in the vicinity of the quarry as directed by STATE.

12. The quarry site shall be left in a condition free from overburden and debris. Access roads to the quarry, benches, and the quarry floor shall be cleared of unused shot rock and dirt at the termination of use. Access roads shall be waterbarred to provide drainage as specified in Exhibit H and blocked as directed by STATE. Unused shot rock material that is produced shall be piled in the vicinity of the quarry as directed by STATE. **Dirt, overburden, and reject material shall be hauled to Waste Area #14.**

13. Proper winterization and storm-water control measures such as waterbarring, drainage, utilization of filter bales, mulching and/or blocking access shall be constructed and maintained to protect the watershed and Project Work, as directed by STATE.

14. Apply seed to the waste area, as specified in Exhibit M.



Sawtooth Pit

EXHIBIT G

CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the Contract. Culverts 30 inches in diameter and smaller shall be constructed of corrugated polyethylene. Culverts 36 inches in diameter and larger shall be constructed of corrugated aluminized Type 2 steel. Polyethylene culverts shall be double-walled and meet the requirements of AASHTO M-294-11, Type S, or ASTM F2648. Aluminized (Type 2) steel culverts shall meet the requirements of AASHTO M-36-03[1].

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions. The shortest culvert section length shall be placed at the inlet end.

Culverts 36 inches in diameter or larger shall have 1:1 beveled inlets.

Joining shall be done with bands of like material and corrugations. Manufacturers' instructions shall be followed for prefabricated pipe assembly. Polyethylene joints shall be made with split couplings, corrugated to engage the culvert corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the culvert joint.

Watertight joints with gaskets are required for all culverts 36 inches in diameter or larger. Required gasket materials shall be in accordance with the minimum requirements of the Oregon Department of Transportation Drawing RD 326, or as approved in writing by STATE.

Culverts shall be located according to the alignment and grade as shown on the Plan and Profile, and/or as staked in the field, or as specified in special instructions.

The STATE Representative shall determine final culvert locations and stake the locations in the field prior to installation.

Cross drain culverts on road grades in excess of 3 percent shall be skewed at least 30 degrees from perpendicular to the road centerline, except that cross drain culverts at the low point of dips in roads shall not be skewed.

Culvert grade shall slope away from ditch grade at least 5 percent unless otherwise specified.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones, and other objects which would dent or damage the culvert. The culvert trench shall be excavated 3 culvert diameters wide to permit compaction and working on each side of the culvert. Tamping shall be done in 6-inch lifts, 1 culvert diameter each side of the culvert to 95 percent density or over. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert. Minimum bedding depth shall be 6 inches.

A bedding of granulated material or crushed rock as specified in Exhibit E shall be placed to provide a wide band of support and to transmit the load from above evenly over the entire length of the culvert.

Backfill shall consist of granulated material, crushed rock as specified in Exhibit E, or job-excavated soil free of stumps, limbs, rocks, or other objects which would damage the culvert.

Transporting of the culvert shall be done carefully. Dragging or allowing free fall from trucks or into trenches shall not be permitted.

EXHIBIT G

CULVERT SPECIFICATIONS

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be as follows: 12" for culverts 18” to 36” in diameter and 18” for culverts 42” to 96” in diameter. Minimum vertical cover for other designs shall be as specified by STATE.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water. The intake end of relief culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil shall be provided with an energy dissipator, half round, or other approved slope protection device. Construct lead-off ditches away from culvert outlets where the slope gradients restrict the free flow of water.

Tamping is required on all culverts. Backfills on culverts over 30 inches in diameter shall be compacted with a vibratory hand-operated or Backhoe mounted tamper.

The intake end of culverts smaller than 48 inches in diameter shall be marked by installing a 5 foot long, rust-resistant painted steel fence post two feet into the ground, within 6 inches of the inlet on the downgrade side.

All culverts scheduled for replacement shall become property of the PURCHASER and shall be removed from STATE land in the same project period in which replacement occurred.

Damaged culvert inlets and/or outlets shall be repaired by opening them with a hydraulic jack, or cutting off the culvert end to allow for free passage of water at peak flow levels.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to STATE upon request.

Following are the minimum standard gauges for steel culvert and coupling bands. Some culverts may require different gauges and may be found in the culvert listing.

	Steel Culvert	Thickness			Band Widths (")	
Dia.	Gauge	Uncoated	Coated	Band Gauges	Annular	Helical
18-36	16	(0.0598”)	(0.064”)	16	12	12
48	14	(0.0747")	(0.079”)	16	24	24

EXHIBIT G

CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	ROAD SEGMENT Point to Point	STATION
1	18	30	A to B	55+60
2	18	30	A to B	58+30
3	18	30	A to B	71+25
4	18	30	C to D	1+00
5	18	30	EE to FF	21+30*
6	18	10	EE to FF	66+60^
7	18	30	EE to FF	84+75
8	18	30	EE to FF	119+35
9	24	30	EE to FF	161+70
10	24	40	EE to FF	163+25
11	18	30	EE to FF	164+40
12	30	30	EE to FF	168+20
13	24	30	EE to FF	171+60
14	18	30	EE to FF	191+15
15	18	30	EE to FF	228+85
16	18	30	EE to FF	235+25
17	18	30	EE to FF	251+05
18	24	30	EE to FF	272+55
19	18	30	EE to FF	272+95
20	18	30	EE to FF	303+65
21	18	30	EE to FF	315+55
22	48	40	EE to FF	319+75
23	18	30	EE to FF	358+15
24	18	30	EE to FF	369+60
25	18	30	EE to FF	374+05
26	18	30	EE to FF	395+95
27	18	30	EE to FF	412+65
28	18	30	EE to FF	441+70
29	18	30	EE to FF	480+80

*** = Install culvert 2ft deeper than existing culvert. ^ = Replace 10ft of culvert at inlet end, Aluminized steel.**

EXHIBIT G

CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	ROAD SEGMENT Point to Point	STATION
30	36	40	EE to FF	510+55
31	18	40	EE to FF	511+30
32	18	30	EE to FF	546+90
33	18	30	EE to FF	553+85
34	18	30	EE to FF	558+70
35	18	30	EE to FF	567+85
36	18	30	EE to FF	581+80

TOTAL LENGTHS BY DIAMETER				
18 INCH	**24 INCH**	**30 INCH**	**36 INCH**	**48 INCH**
860 Feet	130 Feet	30 Feet	40 Feet	40 Feet

EXHIBIT G

TYPICAL EMBEDDED ENERGY DISSIPATOR

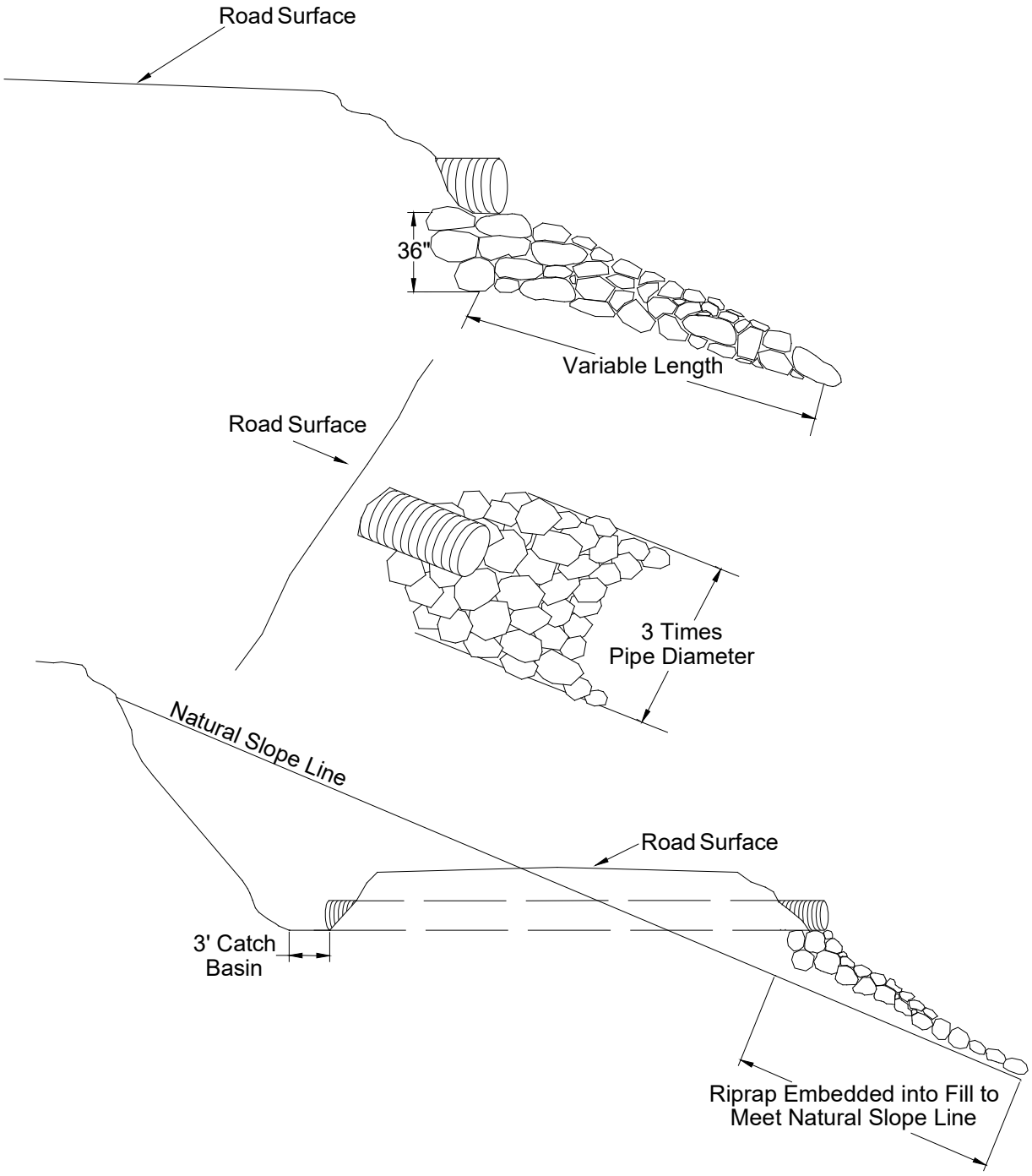
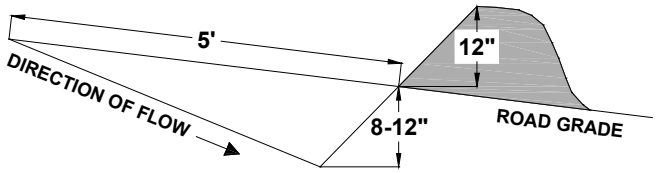


EXHIBIT H

WATERBAR SPECIFICATIONS

PROFILE

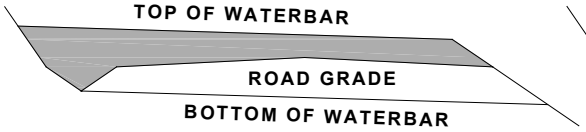
DITCHED AND OUTSLOPED



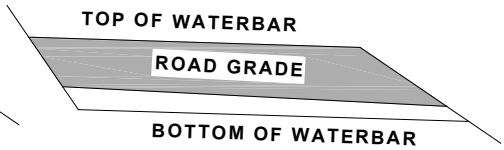
SPACING OF WATERBARS	
ROAD GRADE	DISTANCE
< 6 %	400'
6 - 10 %	200'
11 - 15 %	150'
> 15 %	100'

CROSS SECTION

DITCHED



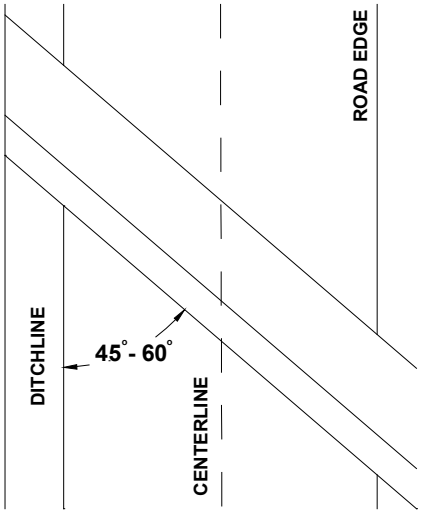
OUTSLOPED



CONSTRUCT DITCHOUT THRU ANY EXISTING BERM.
CROSS DRAINAGE GRADIENT MINIMUM 3%.

PLAN VIEW

DITCHED



OUTSLOPED

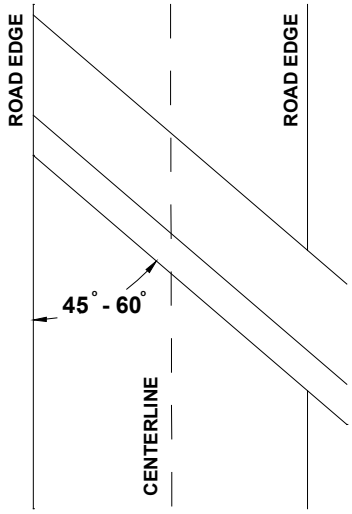
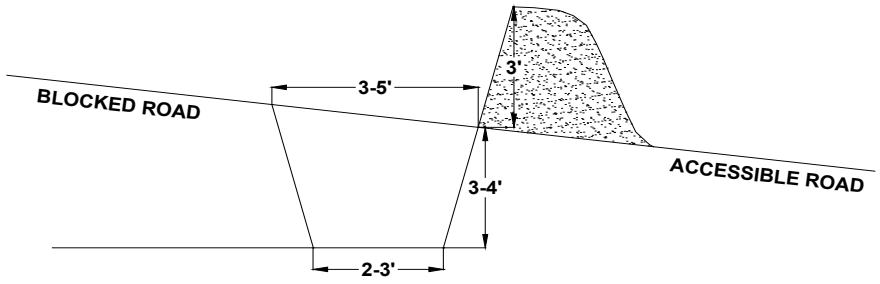


EXHIBIT I

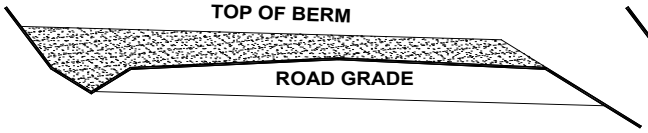
TANK TRAP SPECIFICATIONS

PROFILE
DITCHED AND OUTSLOPED

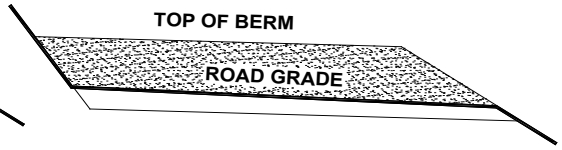


CROSS SECTION

DITCHED



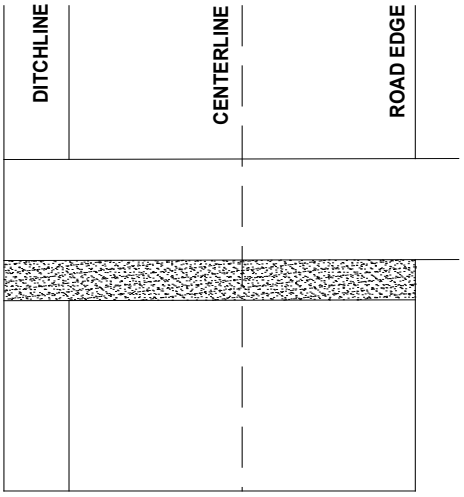
OUTSLOPED

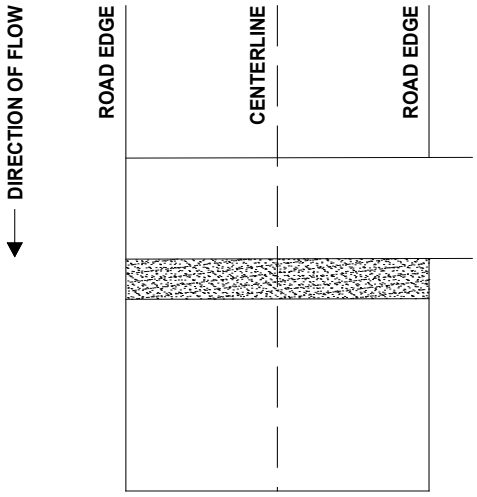


CONSTRUCT DITCHOUT THRU ANY EXISTING BERM.
CROSS DRAINAGE GRADIENT MINIMUM 3%

PLAN VIEW

DITCHED





OUTSLOPED

It should be sloped to drain with a relief ditch through the down slope edge of the road. The trench shall be behind the berm for approaching traffic.

EXHIBIT J

TYPICAL SIDECAST PULLBACK

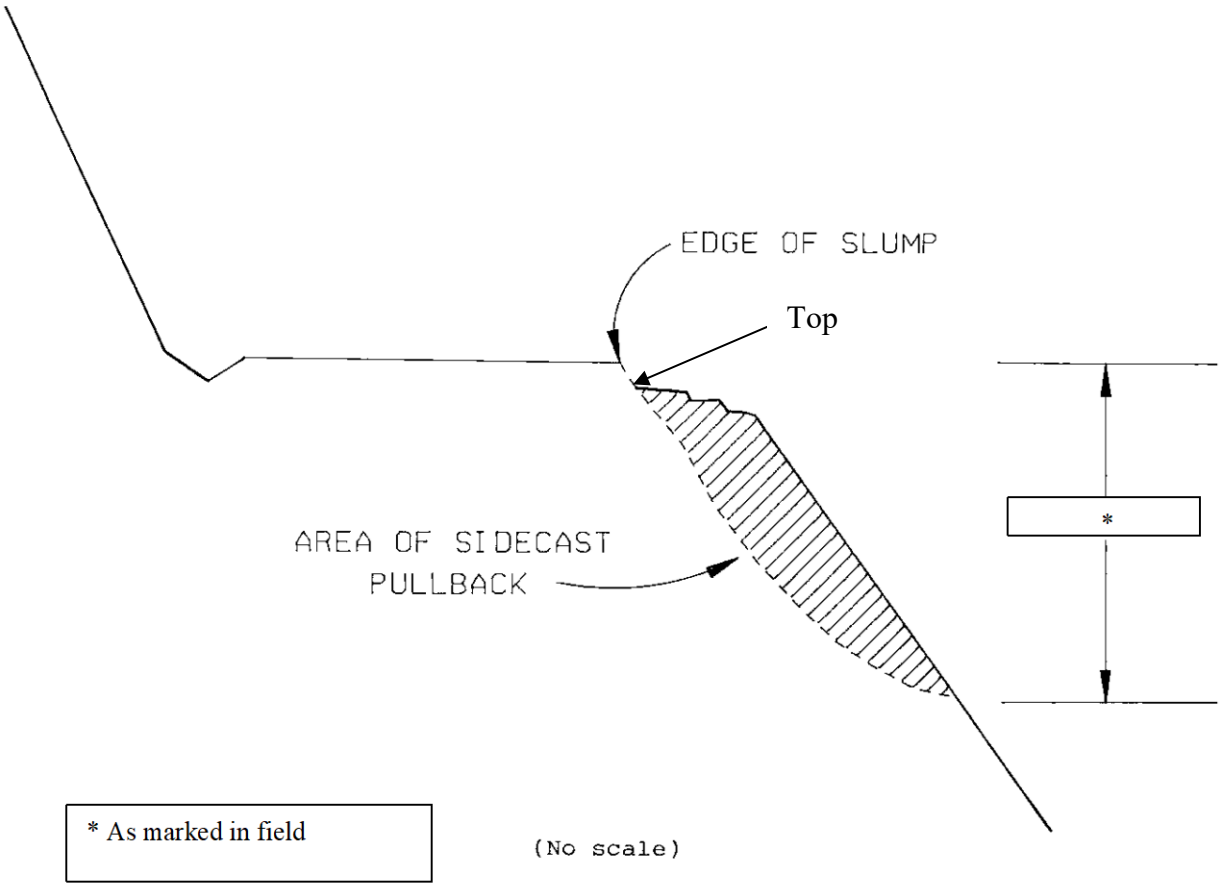
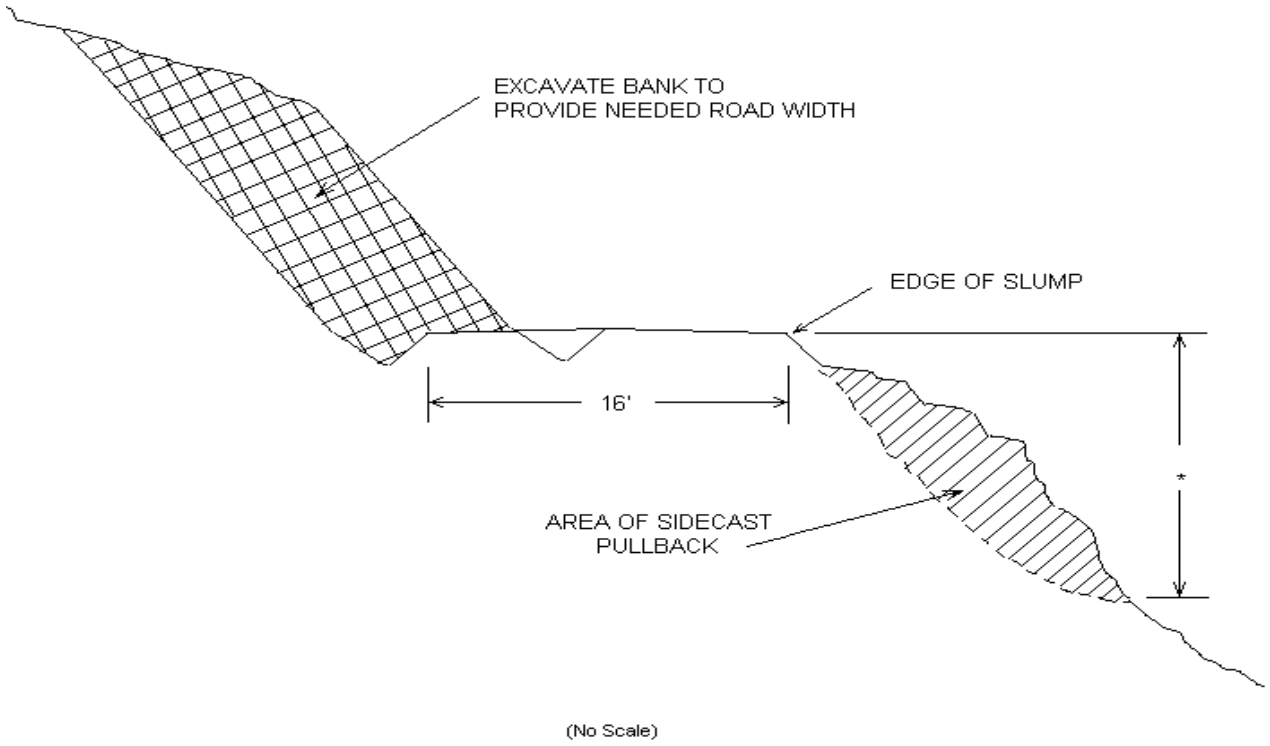


EXHIBIT J

TYPICAL CROSS SECTION VIEW OF SIDECAST PULLBACK AND ROAD REALIGNMENT



(No Scale)

* As marked in field

EXHIBIT K

SPECIFICATIONS FOR LANDING SLASH PILING

Piling Slash: All piles shall be as compact as possible. Piles shall be built to a height of 3 to 4 feet and then covered to prevent water from reaching the Slash. Each pile shall be covered with polyethylene plastic sheeting. State shall supply the materials used for covering the Slash. Additional woody debris shall be piled on top of the covered piles to complete the piling, as directed by STATE.

Placement of Piles: Piles shall be placed in a location to minimize damage from burning to standing green trees, snags, and culverts. Piles shall be placed as follows:

(a) No less than 50 feet from any snag, green tree, or culvert, unless otherwise approved by STATE.

(b) Cull log segments suitable for firewood shall be piled separately from Slash at a distance of no closer than 50 feet from the Slash piles.

EXHIBIT L

SPECIFICATIONS FOR SKID ROAD CLOSURE

All skid/forwarder roads shall be closed by PURCHASER prior to the timber sale completion.

Skid roads shall be closed by constructing a barrier which makes the road impassable to vehicular traffic. Where skid roads meet permanent forest roads, PURCHASER shall block access to vehicular traffic by placing several root wads across the road.

All berms or holes caused by logging Operations shall be flattened out to as close to the natural slope as possible.

Scatter locally available woody material (logs, stumps, brush, Slash, etc.) on the closed running surface.

Waterbar the subgrade and running surface at a spacing of no more than 100 feet and as specified in Exhibit H, "Waterbar Specifications."

Apply seed to the roadbed as specified in Exhibit M, "Seeding and Mulching."

SEEDING AND MULCHING [Native Seed]

This work shall consist of preparing seedbeds and furnishing and placing required seed and straw mulch. Straw mulch shall consist of straw that is free of noxious weeds.

Seeding Seasons. Seeding shall be performed only from March 1 through June 15 and August 15 through October 31. Seeding materials shall not be applied during windy weather or when the ground is excessively wet or frozen. Areas of disturbed soil shall be seeded by the end of the project period in which work was started. CONTRACTOR shall notify STATE within 24 hours of seeding application.

APPLICATION METHODS FOR SEED

Dry Method. Mechanical seeders, seed drills, landscape seeders, cultipacker seeders, or other approved mechanical seeding equipment shall be used to apply the seed in the amounts specified. Hand-operated seeding devices may be used when seed is applied in dry form.

APPLICATION RATES FOR SEED

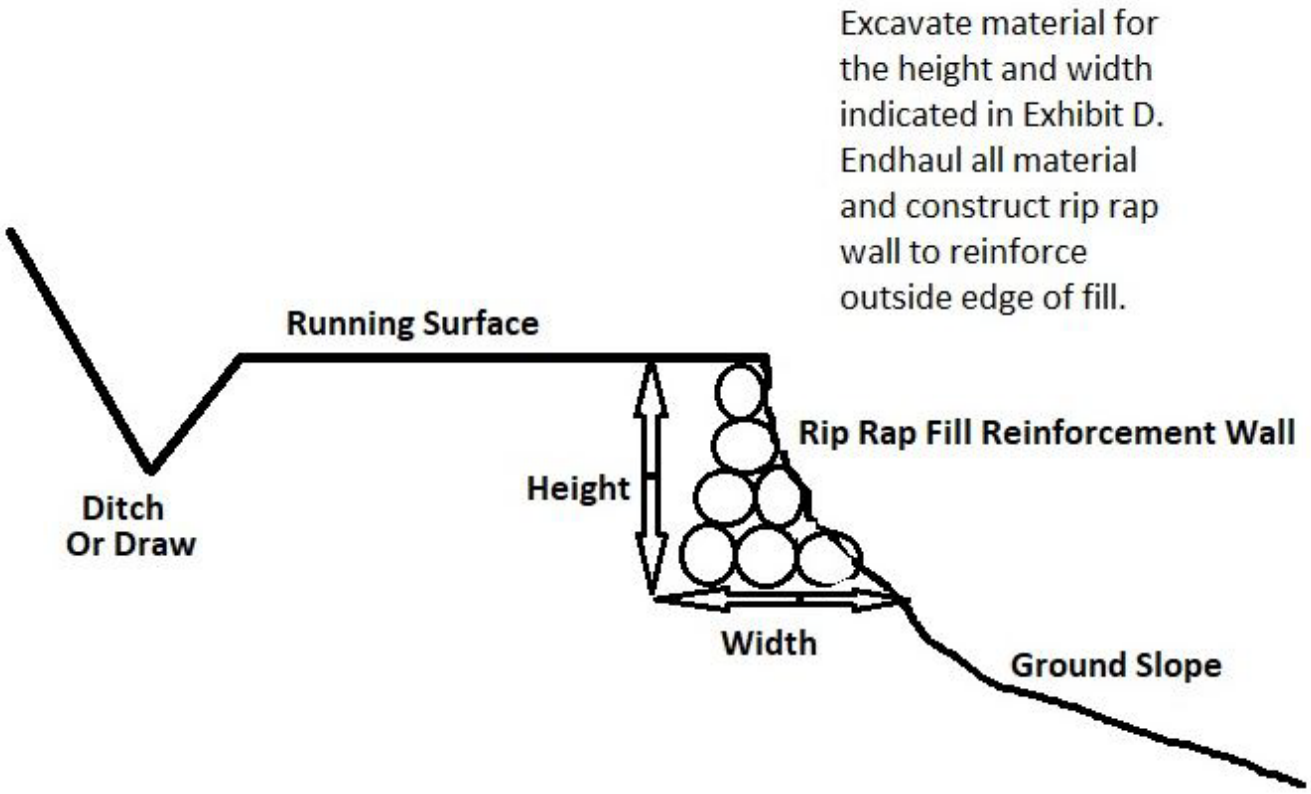
Any mixture of the native seed species listed below shall be applied at the recommended rates shown in the table. At least 50% of the mixture shall include species recommended for Erosion control.

NATIVE SPECIES	Coverage ft^2/lb	Broadcast Rate lbs/acre	Recommended for Erosion Control
Barley – Meadow	1,740	50-62.5	Yes
Bentgrass – Spike	43,560	2-2.5	
Brome – California	1,740	50-62.5	Yes
Fescue – Native Red	2,200	20-25	
Fescue – Sand	3,110	28-35	Yes
Hairgrass – Slender	7,260	12-15	Yes
Hairgrass – Tufted	10,890	8-10	
Junegrass – Prairie	43,560	2-2.5	Yes
Wheatgrass – Slender	2,180	20	Yes
Wildrye Blue	2,175	40-50	

Mulching Period. Straw mulch shall be applied within 24 hours of spreading grass seed.

APPLICATION RATES FOR MULCH

Place weed free straw mulch to a reasonably uniform thickness of 1½ to 2½ inches. This rate requires between 2 and 3 tons of dry mulch per acre.


Excavate material for the height and width indicated in Exhibit D. Endhaul all material and construct rip rap wall to reinforce outside edge of fill.
Running Surface
Rip Rap Fill Reinforcement Wall
Height
Ditch
Or Draw
Width
Ground Slope